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PCT Article 34 amendment

Submitted on April 30, 2004

(replacement pages)

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In this PCT Article 34 amendment, the following changes were made:

- 15
- (1) Claim 1 was amended by incorporating the subject matter of claim 4.
 - (2) Claims 2-4 were cancelled.
 - (3) In Claim 24, the term "Item 1" was amended to read "claim 1".

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Thus, Claims 5-23 were not amended.

ART 34 AMDT

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(marked up version)

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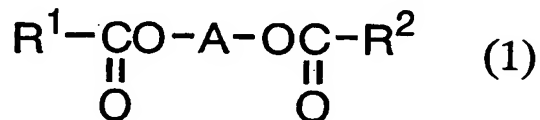
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- (1) Claim 1 was amended by incorporating the subject matter of claim 4.
 - (2) Claims 2-4 were cancelled.
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CLAIMS

1. (Amended) A lubricating oil for bearings comprising
 (a) a diester represented by General Formula (1)



5 wherein R¹ and R² are the same or different, and each represents a C₃-C₁₇ linear alkyl group; A represents a C₂-C₁₀ linear alkylene group or A represents a branched alkylene group consisting of a linear alkylene group, the linear alkylene group being the principal chain,
 10 and one or more alkyl groups (branches) bonded to the linear alkylene group, wherein the total number of carbon atoms of said linear alkylene group and said one or more alkyl groups is 2 to 10; with the proviso that when A is a branched alkylene group and has two or more alkyl groups, the two or more alkyl groups are not bonded
 15 to the same carbon atom; a monoalkyl substituted linear alkylene group, and the total number of carbon atoms of the alkyl group and the linear alkylene group is 4 to 6; or a mixture of the diester and an additional base oil, and

(b) at least one member selected from the group consisting
 20 of phenol-based antioxidants and amine-based antioxidants.

2. (Cancelled) A lubricating oil for bearings according to Claim 1,
 wherein A represents a mono- or poly-alkyl substituted linear
 alkylene group in which the total number of carbon atoms of the alkyl
 25 group and the linear alkylene group is 3 to 10.

3. (Cancelled) A lubricating oil for bearings according to Claim 1,
 wherein A represents a monoalkyl substituted linear alkylene group
 in which the total number of carbon atoms of the alkyl group and
 30 the linear alkylene group is 3 to 10.

4. (Cancelled) A lubricating oil for bearings according to Claim 1,

wherein A represents a ~~monoalkyl-substituted linear alkylene group,~~
and the total number of carbon atoms of the alkyl group and the linear
alkylene group is 4 to 6.

- 5 5. A lubricating oil for bearings according to Claim 1, wherein A
is a 3-methyl-1,5-pentanediol residue (i.e.,
-CH₂CH₂-CH(CH₃)-CH₂CH₂-).
- 10 6. A lubricating oil for bearings according to Claim 1, wherein R¹
and R² are the same or different, and each represents a C₃-C₁₁ linear
alkyl group.
- 15 7. A lubricating oil for bearings according to Claim 1, wherein the
diester represented by General Formula (1) is a diester of a member
selected from the group consisting of 2-methyl-1,3-propanediol,
1,3-butanediol, 2-methyl-1,4-butanediol, 1,4-pentanediol,
2-methyl-1,5-pentanediol, 3-methyl-1,5-pentanediol and
1,5-hexanediol and a member selected from C₇-C₁₀ saturated aliphatic
linear monocarboxylic acids.
- 20 8. A lubricating oil for bearings according to Claim 1, wherein the
diester represented by General Formula (1) is a diester obtained
from 3-methyl-1,5-pentanediol, and at least one member selected from
the group consisting of n-heptanoic acid, n-octanoic acid,
25 n-nonanoic acid and n-decanoic acid.
- 30 9. A lubricating oil for bearings according to Claim 1, wherein the
diester represented by General Formula (1) is at least one member
selected from the group consisting of 3-methyl-1,5-pentanediol
di(n-octanoate) and 3-methyl-1,5-pentanediol di(n-nonanoate).
- 35 10. A lubricating oil for bearings according to Claim 1, wherein
the diester represented by General Formula (1) is a diester obtained
from two kinds of fatty acids selected from C₇-C₁₀ saturated aliphatic
linear monocarboxylic acids, and one kind of dihydric alcohol

selected from the group consisting of 2-methyl-1,3-propanediol, 1,3-butanediol, 2-methyl-1,4-butanediol, 1,4-pentanediol, 2-methyl-1,5-pentanediol, 3-methyl-1,5-pentanediol and 1,5-hexanediol.

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11. A lubricating oil for bearings according to Claim 1, wherein the diester represented by General Formula (1) is a diester obtained from 3-methyl-1,5-pentanediol and two kinds of fatty acids selected from saturated aliphatic linear monocarboxylic acids having 7 to 10 carbon atoms.

12. A lubricating oil for bearings according to Claim 1, wherein the diester represented by General Formula (1) is a diester prepared from 3-methyl-1,5-pentanediol and *n*-heptanoic acid and *n*-octanoic acid, a diester prepared from 3-methyl-1,5-pentanediol and *n*-heptanoic acid and *n*-nonanoic acid, a diester prepared from 3-methyl-1,5-pentanediol and *n*-heptanoic acid and *n*-decanoic acid, a diester prepared from 3-methyl-1,5-pentanediol and *n*-octanoic acid and *n*-nonanoic acid, a diester prepared from 3-methyl-1,5-pentanediol and *n*-octanoic acid and *n*-decanoic acid, a diester prepared from 3-methyl-1,5-pentanediol and *n*-nonanoic acid and *n*-decanoic acid.

13. A lubricating oil for bearings according to Claim 1, wherein the phenol-based antioxidant has 6 to 100 carbon atoms and contains no sulfur atoms in the molecule, and the amine-based antioxidant has 6 to 60 carbon atoms and contains no sulfur atoms in the molecule.

14. A lubricating oil for bearings according to Claim 13, wherein the phenol-based antioxidant is at least one member selected from the group consisting of 2,6-di-*t*-butylphenol, 2,6-di-*t*-butyl-*p*-cresol, 4,4'-methylenebis(2,6-di-*t*-butylphenol), 4,4'-butylidenebis(3-methyl-6-*t*-butylphenol), 2,2'-methylenebis(4-ethyl-6-*t*-butylphenol), 2,2'-methylenebis(4-methyl-6-*t*-butylphenol),

4,4'-isopropylidenebisphenol, 2,4-dimethyl-6-*t*-butylphenol,
 tetrakis[methylene-3-(3,5-di-*t*-butyl-4-hydroxyphenyl)-
 propionate]methane,
 1,1,3-tris(2-methyl-4-hydroxy-5-*t*-butylphenyl)butane,
 5 1,3,5-trimethyl-2,4,6-tris(3,5-di-*t*-butyl-4-hydroxybenzyl)-
 benzene,
 2,2'-dihydroxy-3,3'-di(α -methylcyclohexyl)-5,5'-dimethyl-diphenyl
 methane, 2,2'-isobutylidenebis(4,6-dimethylphenol),
 2,6-bis(2'-hydroxy-3'-*t*-butyl-5'-methylbenzyl)-4-methylphenol,
 10 1,1'-bis(4-hydroxyphenyl)cyclohexane, 2,5-di-*t*-amylhydroquinone,
 2,5-di-*t*-butylhydroquinone, 1,4-dihydroxyanthraquinone,
 3-*t*-butyl-4-hydroxyanisole, 2-*t*-butyl-4-hydroxyanisole,
 2,4-dibenzoylresorcinol, 4-*t*-butylcatechol,
 2,6-di-*t*-butyl-4-ethylphenol, 2-hydroxy-4-methoxybenzophenone,
 15 2,4-dihydroxybenzophenone, 2,2'-dihydroxy-4-methoxybenzophenone,
 2,4,5-trihydroxybenzophenone, α -tocopherol,
 bis[2-(2-hydroxy-5-methyl-3-*t*-butylbenzyl)-4-methyl-6-*t*-butyl-
 phenyl]terephthalate,
 triethyleneglycol-bis[3-(3-*t*-butyl-5-methyl-4-hydroxyphenyl)-
 20 propionate],
 1,6-hexanediol-bis[3-(3,5-di-*t*-butyl-4-hydroxyphenyl)propionate];
 and

the amine-based antioxidant is at least one member selected
 from the group consisting of diphenylamine, mono(C₄-C₉
 25 alkyl)-substituted diphenylamines, *p,p'*-di(C₄-C₉ alkylphenyl)amines,
 and di(mono C₄-C₉ alkylphenyl)amines wherein the alkyl group on one
 benzene ring is different from the alkyl group on the other benzene
 ring, di(di-C₄-C₉ alkylphenyl)amines wherein at least one of the four
 alkyl groups on the two benzene rings is different from the other alkyl
 30 group(s), *N*-phenyl-1-naphthylamine, *N*-phenyl-2-naphthylamine,
 4-octylphenyl-1-naphthylamine, 4-octylphenyl-2-naphthylamine,
p-phenylenediamine, *N*-phenyl-*N'*-isopropyl-*p*-phenylenediamine, and
N-phenyl-*N'*-(1,3-dimethylbutyl)-*p*-phenylenediamine.

35 15. A lubricating oil for bearings according to Claim 13, wherein

component (b) is a combination of at least one member selected from the group consisting of 2,6-di-*t*-butyl-*p*-cresol, 4,4'-methylenebis(2,6-di-*t*-butylphenol) and 2,6-di-*t*-butyl-4-ethylphenol with at least one member selected from the group consisting of *p,p'*-dioctyl (including linear and branched) diphenylamines, *p,p'*-dinonyl (including linear and branched) diphenylamines, and *N*-phenyl-1-naphthylamine.

16. A lubricating oil for bearings according to Claim 1, which further comprises (c) at least one member selected from the group consisting of phosphorus-based compounds and aliphatic linear monocarboxylic acids.

17. A lubricating oil for bearings according to Claim 16, wherein the phosphorus-based compound is at least one member selected from the group consisting of phosphoric acid triesters, phosphorous acid triesters, acid phosphates and acid phosphites, each having 12 to 70 carbon atoms and containing no sulfur atoms in the molecules, and the aliphatic linear monocarboxylic acid has 12 to 22 carbon atoms.

18. A lubricating oil for bearings according to Claim 16, wherein the phosphorus-based compound is at least one member selected from the group consisting of

c1) tri(linear or branched C₄-C₁₈ alkyl) phosphates,

c2) tri(C₄-C₈ cycloalkyl) phosphates,

c3) tri(unsubstituted or substituted phenyl) phosphates (the substituted phenyl group is substituted with 1 to 3 substituents selected from the group consisting of C₁-C₁₀ alkyl, halogen atom (in particular, bromine) and hydroxy group. One or two of the three phenyl groups may be unsubstituted and the rest may be substituted.),

c4) tri(linear or branched C₄-C₁₈ alkyl) phosphites,

c5) tri(C₄-C₈ cycloalkyl) phosphites,

c6) tri(unsubstituted or substituted) phosphites (the substituted phenyl group is substituted with one to three substituents selected from the group consisting of C₁-C₁₀ alkyl, halogen atom (in particular,

bromine) and hydroxy group. One or two of the three phenyl groups may be unsubstituted and the rest may be substituted.),

c7) di(linear or branched C₄-C₁₈ alkyl) phosphates,

c8) di(C₄-C₈ cycloalkyl) phosphates,

5 c9) di(unsubstituted or substituted phenyl) phosphates (the substituted phenyl group is substituted with one to three substituents selected from the group consisting of C₁-C₁₀ alkyl, halogen atom (in particular, bromine) and hydroxy group. One of the two phenyl groups may be unsubstituted and the other may be
10 substituted.),

c10) di(linear or branched C₄-C₁₈ alkyl) phosphites,

c11) di(C₄-C₈ cycloalkyl) phosphites, and

c12) di(unsubstituted or substituted) phosphites (the substituted phenyl group is substituted with 1 to 3 substituents selected from
15 the group consisting of C₁-C₁₀ alkyl, halogen atom (in particular, bromine) and hydroxy group. One of the two phenyl groups may be unsubstituted and the other may be substituted.), and

the aliphatic linear monocarboxylic acid has 14 to 18 carbon atoms.

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19. A lubricating oil for bearings according to Claim 16, wherein said at least one member selected from the group consisting of phosphorus-based compounds and aliphatic linear monocarboxylic acids is a combination of at least one member selected from the group
25 consisting of tri(n-octyl) phosphate, triphenyl phosphate and tricresyl phosphate with at least one member selected from the group consisting of n-tetradecanoic acid, n-hexadecanoic acid and n-octadecanoic acid.

30 20. A lubricating oil for bearings according to Claim 16, which further comprises (d) at least one member selected from the group consisting of benzotriazole-based compounds and gallic acid-based compounds.

35 21. A lubricating oil for bearings according to Claim 20, wherein

the benzotriazole-based compound has 6 to 60 carbon atoms and contains no sulfur atoms in the molecule, and the gallic acid-based compound has 7 to 30 carbon atoms.

- 5 22. A lubricating oil for bearings according to Claim 20, wherein the benzotriazole-based compound is at least one member selected from the group consisting of benzotriazole, 5-methyl-1H-benzotriazole, 1-dioctylaminomethylbenzotriazole, 1-dioctylaminomethyl-5-methylbenzotriazole, 10 2-(5'-methyl-2'-hydroxyphenyl)benzotriazole, 2-[2'-hydroxy-3',5'-bis(α , α -dimethylbenzyl)phenyl]-2H-benzotriazole, 2-(3',5'-di-*t*-butyl-2'-hydroxyphenyl)benzotriazole, 2-(3'-*t*-butyl-5'-methyl-2'-hydroxyphenyl)-5-chlorobenzotriazole, 2-(3',5'-di-*t*-butyl-2'-hydroxyphenyl)-5-chlorobenzotriazole, 15 2-(3',5'-di-*t*-amyl-2'-hydroxyphenyl)benzotriazole, 2-(5'-*t*-butyl-2'-hydroxyphenyl)benzotriazole, 2-(2'-hydroxy-5'-methylphenyl)benzotriazole, 2-(2'-hydroxy-5'-*t*-octylphenyl)benzotriazole, and 2-[2'-hydroxy-3'-(3'',4''-5'',6''tetrahydrophthalidemethyl)-5'-methylphenyl]benzotriazole; and 20

the gallic acid-based compound is at least one member selected from the group consisting of gallic acid, linear or branched C₁-C₂₂ alkyl esters of gallic acid and C₄-C₈ cycloalkyl esters of gallic acid.

- 25 23. A lubricating oil for bearings according to Claim 20, wherein said at least one member selected from the group consisting of benzotriazole-based compounds and the gallic acid-based compounds is:

- benzotriazole + (n-propyl) gallate,
30 •benzotriazole + (n-octyl) gallate,
•benzotriazole + (n-dodecyl) gallate,
•5-methyl-1H-benzotriazolebenzotriazole + (n-propyl) gallate,
•5-methyl-1H-benzotriazole + (n-octyl) gallate, or
•5-methyl-1H-benzotriazole + (n-dodecyl) gallate.

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24. (Amended) A lubricating oil for bearings according to ~~Item 1~~
Claim 1, having a kinematic viscosity at 40°C of 5-10 mm²/s and a
kinematic viscosity at 0°C of 15-40 mm²/s.